LEAN SYSTEMS™

TIME
STUDY SHEET

OPERATION			
DEPT.	START	DATE	OPERATOR
PART DESCRIPTION	STOP	SHIFT	
WIP SIZES	DIFF. (ELAPSED TIME)	STUDY	ENGINEER
JOB NO.	PRODUCTION PIECES	SHEET	
LEAD-TIME	PART TRAVEL DISTANCE	EMPLOYEE TRAVEL DISTANCE	

ELEMENTS		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	